

VOUMARD 200

Kategorie Schleifen

Marke VOUMARD

Typ Intern

Modell 200

Kapazität 4-100 x 230 mm



Technische Daten

<p>ARBEITSBEREICH</p> <p>Höhe der Spitzen 130 mm Max. Abstand Werkstückspindelstock - Schleifscheibe 740 mm Quer (X) 100 mm Max. schleifbare Tiefe 230 mm Max. schleifbarer Durchmesser 100 mm Max. Werkstückdurchmesser 230 mm Längs (Z) 150 mm</p>	<p>SCHLEIFSPINDELSTOCK</p> <p>Leistung der Spindel 6-15 Kw Drehgeschwindigkeit Schleifscheibe 63.000 Rpm Anmerkungen orientabile -30/+90°</p>	<p>TISCH</p> <p>Verfahrgeschwindigkeit 0-20.000 mm/min</p> <p>Max. Installierte Leistung 15 Kw Gesamtgewicht der Maschine 3200 Kg Anzeige si Mitgeliefertes Zubehör vasca filtro, aspiratore, elettromandrino 63000Rpm Manueller Diamantabrichter Ja Filtersystem vasca filtro a carta Rauchabsaugung cosema Abdeckung integrale con apertura automatica porta Gebrauchs- und Wartungsanleitungen Ja Elektrische Schaltpläne Ja CE-Kennzeichnung Ja Lieferbarkeit pronta Sichtbar im Magazin si</p>
<p>WERKSTÜCKSPINDELSTOCK</p> <p>Drehgeschwindigkeit 150-1500 Rpm Schrägstellung +45/-30°</p>	<p>SCHLEIFSPINDELSTOCK</p> <p>Leistung der Spindel für Innenbearbeitung 6-15 Kw Drehgeschwindigkeit Schleifscheibe Innenbearbeitung 63000 Rpm Druckluftschneiden si</p>	

Gamba Macchine Srl

Kontakt

Lageplan

V.A.T. IT00639540988

+39 030 831096

Sitz und Lager 1

Lager 2

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+39 030 8913312

Via Artigiani, 32 - 25063

Via Caduti del lavoro 41, 25030

REA 248813 BS

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Gardone V.T. Brescia - Italia

Coccaglio Brescia - Italia

C.S. 802.165,00 €



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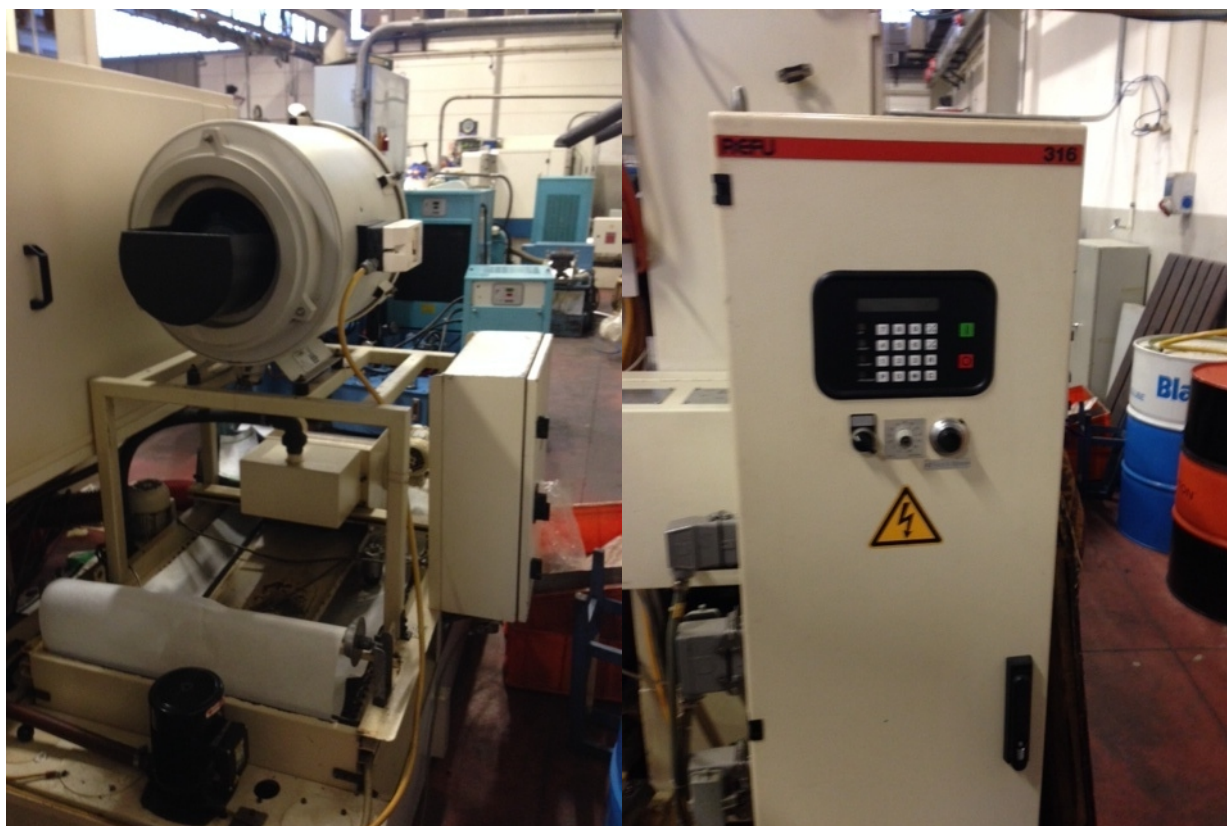
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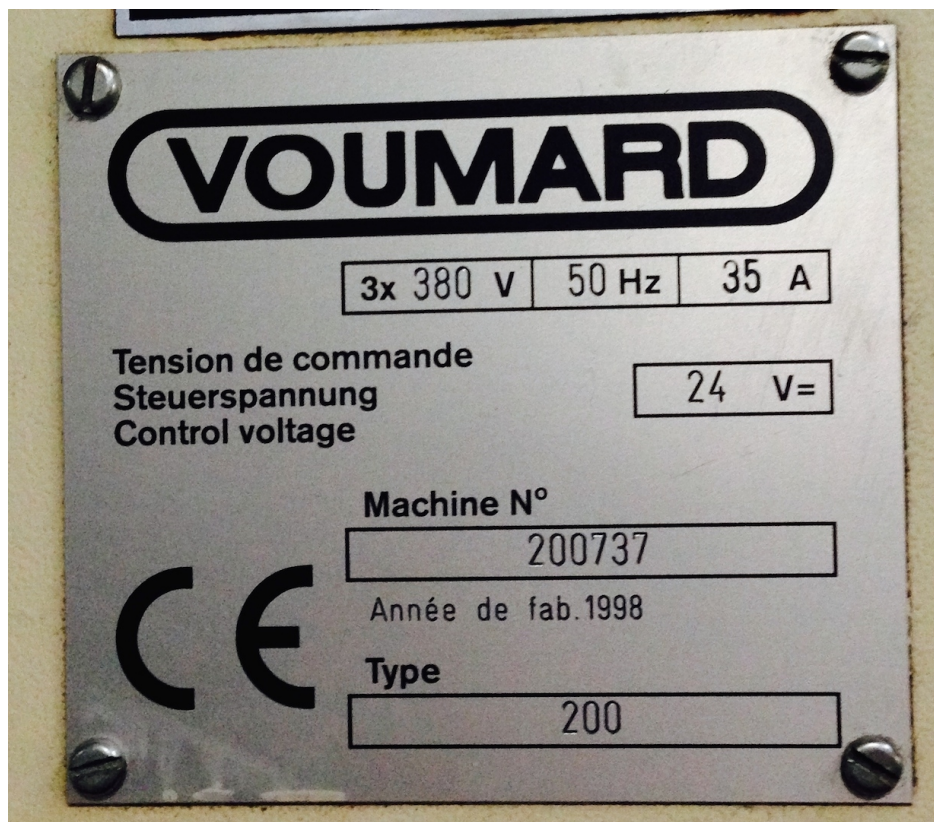
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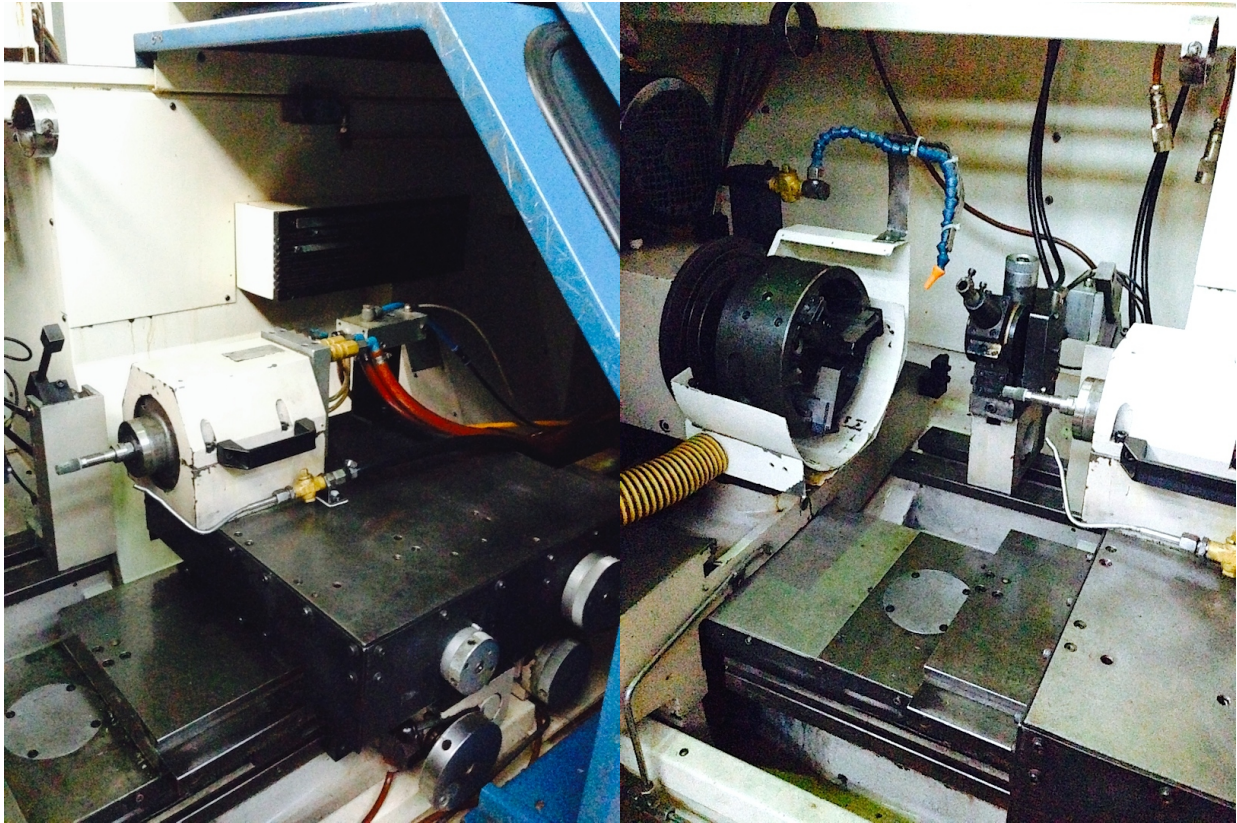
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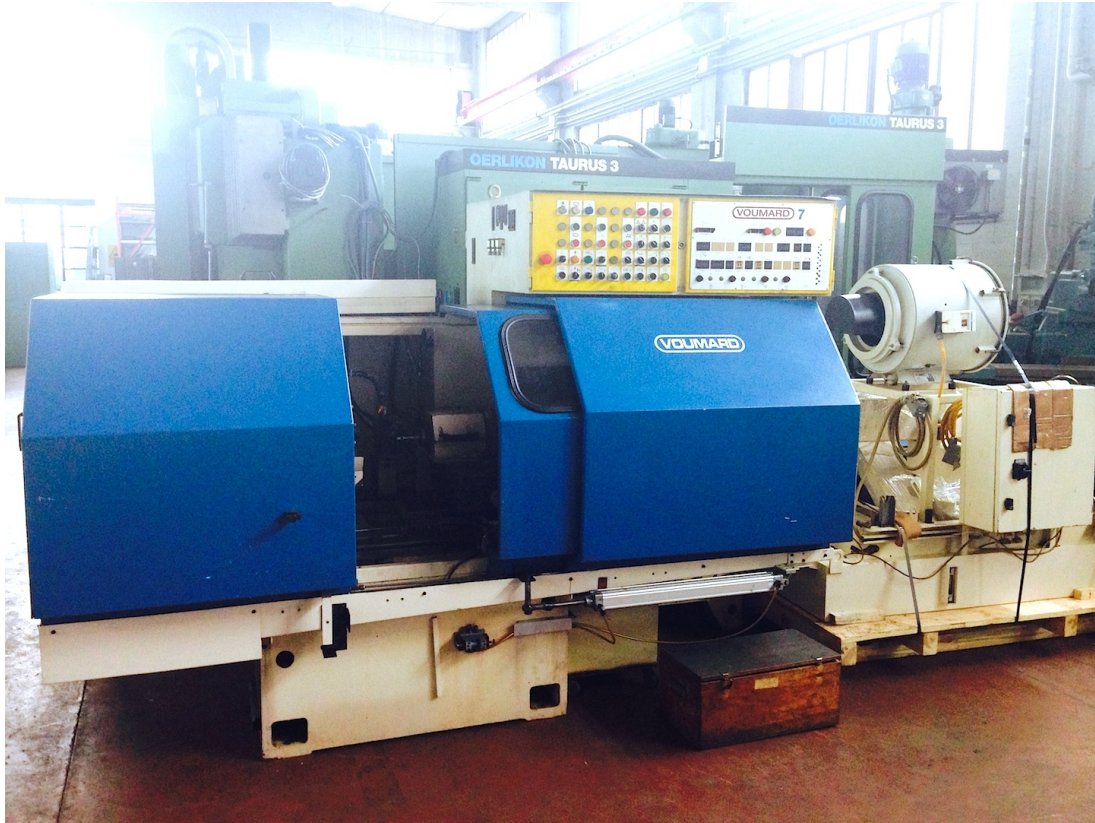
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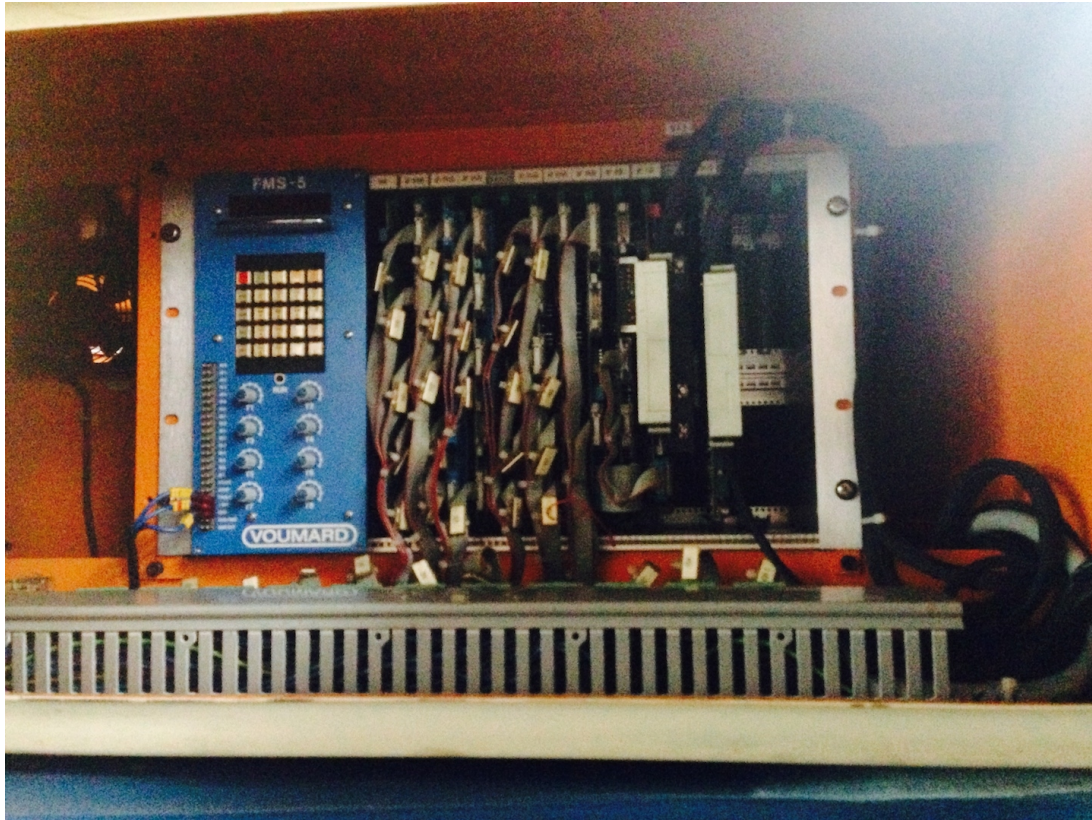
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3. TECHNICAL DATA, SYSTEM 200	
BASIC MACHINE	
- Grinding diameter	up to 100 mm
- Maximum grinding depth, with	
300 mm table traverse	120 mm
550 mm table traverse	230 mm
- Minimum table reciprocation	2 mm
- Reciprocating rate	o ± 300/min
- Traversing table speed	o ± 20m/min
- Longitudinal feed unit displacement, with	
300 mm table traverse	250 mm
550 mm table traverse	350 mm
- Transversal feed unit displacement	100 mm
- Centreheight	
over ground	1055 mm
over traversing table	235 mm
over workhead support	130 mm
- Max. distance between workhead/spindle nose and swivel point	240 mm
with L6 module	540 mm
with L8 module	740 mm
- Workhead swivel, without face grinding attachment	- 30 ° + 90°
with L6 module	- 15 ° + 30°
with L8 module	- 15 ° + 30°
- Standard splash guard swing dia	230 mm
- Bar capacity, with	
standard workhead	30 mm
reinforced workhead	50 mm
- Workhead spindle tool taper, with	Metric 40
standard workhead	Metric 70
reinforced workhead	
- Workspindle speed, with	
standard workhead	150, 300, 500, 1000, 750, 1500 min ⁻¹
(frequency 50 Hz)	
reinforced workhead	140, 280, 435, 870, 560, 1120 min ⁻¹
- Speed range of the grinding spindles	3600 ÷ 120000 min ⁻¹
- Power rating	6 ÷ 15 kW
- Hydraulic pressure	20 bar
- Air supply recommended pressure	5 bar
minimum pressure	3,5 bar
air consumption (1 bar)	18 m ³ /h = 300 l/min
- Approximate net weight	2400 ÷ 3200 kg
- Coolant pressure	1,5 bars
TRANSVERSAL AUTOMATIC FEED UNIT	
- Feed stroke	o ÷ 5 mm
- Stepless feed	
roughing speed rate	o ÷ 9,9 mm min ⁻¹
finishing speed rate	o ÷ 0,9 mm min ⁻¹
- Stepwise feed	
roughing rate at table reversal	o ÷ 0,05 mm
finishing rate at table reversal	o ÷ 0,05 mm
- Wheelwear compensation + traverse feed unit adjustment	40 mm
- Automatic wheelwear compensation, per dressing cycle	o ÷ 0,099 mm
- Quill relief	o ÷ 0,099 mm
- Retraction	o ÷ 8 mm

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<u>WITH F3/F4 MODULE</u>	
- Longitudinale stroke (hydraulic)	200 mm
- Manual setting	50 mm
- Reciprocating rate	60 or 120/min
- Oscillation amplitude	0 ± 20 mm
- Feed stroke	0 ± 10,096 mm
- Retraction	0 ± 8 mm
- Wheelwear compensation (displacement)	40 mm
- Automatic wheelwear compensation, per dressing cycle	0 ± 0,198 mm
- Wheel spindle speed	3000 RPM
motor spindle	
Belt driven spindle	2240-2500-2800 RPM
- Power rating	3 kW
<u>WITH Y MODULE</u>	
- Max. travel of cross slide table	120 mm
- Grinding diameter	up to 150 mm
- Max. distance between workhead/ spindle nose and swivel point	90 mm
with L6 module	540 mm
<u>WITH Z MODULE</u>	
- Feed stroke (Roughing + finishing)	0 ± 1,098 mm
- Wheel wear compensation (displacement)	40 mm
- Automatic wheelwear compensation at each dress	0 ± 0,198 mm
<u>WITH GRINDING ATTACHMENTS</u>	
- Travel	40 mm
- Total compensation	20 mm