

SXKH 300ES2520

Kategorie Pressen
Typ Prüfung der Form

Marke SXKH
Modell 300ES2520

Kapazität 300Ton 2500x2000 mm



Technische Daten

Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

Kontakt

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

Lageplan

Sitz und Lager 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Lager 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

ARBEITSBEREICH	CNC	VORSCHÜBE
<p>Größe Ebenen 2500x2000 mm Abstand zwischen den Säulen 2300 / 2870 mm Min. Abstand zwischen den Ebenen 400 mm Max. Abstand zwischen den Ebenen 2500 mm Max. Gewicht auf oberer Ebene 22000 Kg Max. Gewicht auf unterer Ebene 42000 Kg Max. Schließkraft 3000 kN Max. Öffnungskraft 700 kN Kippen der unteren Ebene opt. 70 ° Kippen der oberen Ebene 180 ° Drehung untere Ebene opt. 360 ° Anmerkungen Part Make Display Screen Siemens HMI - Germany Computer (PLC) Siemens S7-1200 – Germany Main Servo Motor PHASE – ITALY Servo Drive Delta- Taiwan China Oil Motor Eaton-US Solenoid Valves Vickers – US Relief Valves Vickers – US Seal Rings NOK - Japan Contactor Schneider - France Encoders Kubler - Germany Limit Switches Omron - Japan Safety light Curtain Sick-Germany</p>	<p>CNC Siemens PLC S7-1200 Messsystem Encoders Max. Installierte Leistung 30 Kw Maschinengewicht 61.000 kg Raumbedarf der Maschine 6800x3000x7300 mm Anmerkungen 5.1 There are totally four encoders at each corners of the moving base. 5.2 The PLC screen shows the state of how these four encoders working continuously. The data will be shows for the whole strokes; this means the parallelism between two platens can be monitor continuously. 5.3 During the mold protection function if the difference is more than the setting, the machine will stop immediately. This means if the employee leave some tools inside mold, when the upper mold touch the tools, the machine will stop immediately. This function will help to protect the mold before damaged.</p>	<p>Annäherungsgeschwindigkeit 80 mm/sec Betriebsgeschwindigkeit 8 mm/sec Anmerkungen Two Mechanical Safety locks at each side to ensure the upper platen can be locked at any position when upper platen goes up or down. This Device is mandatory by EC rules.</p>

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