

# SXKH 300ES2520

**Kategorie** Pressen  
**Typ** Prüfung der Form

**Marke** SXKH  
**Modell** 300ES2520

**Kapazität** 300Ton 2500x2000 mm



## Technische Daten

### Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

### Kontakt

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

### Lageplan

#### Sitz und Lager 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

#### Lager 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

**ARBEITSBEREICH**

**Größe Ebenen** 2500x2000 mm  
**Abstand zwischen den Säulen** 2300 / 2870 mm  
**Min. Abstand zwischen den Ebenen** 400 mm  
**Max. Abstand zwischen den Ebenen** 2500 mm  
**Max. Gewicht auf oberer Ebene** 22000 Kg  
**Max. Gewicht auf unterer Ebene** 42000 Kg  
**Max. Schließkraft** 3000 kN  
**Max. Öffnungskraft** 700 kN  
**Kippen der unteren Ebene** opt. 70 °  
**Kippen der oberen Ebene** 180 °  
**Drehung untere Ebene** opt. 360 °  
**Anmerkungen** Part Make Display Screen  
 Siemens HMI - Germany Computer (PLC) Siemens S7-1200 – Germany Main Servo Motor PHASE – ITALY Servo Drive Delta- Taiwan China Oil Motor Eaton-US Solenoid Valves Vickers – US Relief Valves Vickers – US Seal Rings NOK - Japan Contactor Schneider - France Encoders Kubler - Germany Limit Switches Omron - Japan Safety light Curtain Sick-Germany

**CNC**

**CNC** Siemens PLC S7-1200  
**Messsystem** Encoders  
**Max. Installierte Leistung** 30 Kw  
**Maschinengewicht** 61.000 kg  
**Raumbedarf der Maschine** 6800x3000x7300 mm  
**Anmerkungen** 5.1 There are totally four encoders at each corners of the moving base. 5.2 The PLC screen shows the state of how these four encoders working continuously. The data will be shows for the whole strokes; this means the parallelism between two platens can be monitor continuously. 5.3 During the mold protection function if the difference is more than the setting, the machine will stop immediately. This means if the employee leave some tools inside mold, when the upper mold touch the tools, the machine will stop immediately. This function will help to protect the mold before damaged.

**VORSCHÜBE**

**Annäherungsgeschwindigkeit** 80 mm/sec  
**Betriebsgeschwindigkeit** 8 mm/sec  
**Anmerkungen** Two Mechanical Safety locks at each side to ensure the upper platen can be locked at any position when upper platen goes up or down. This Device is mandatory by EC rules.

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